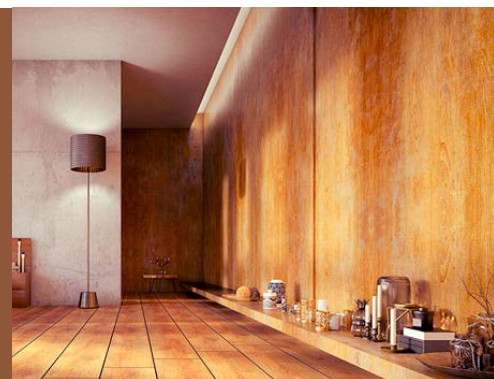


Solventborne Alkyd Clearcoat for Quick Return-to-Service Times

with **Dri-Rx® HF** drier accelerator

Long oil alkyd for enamel paints

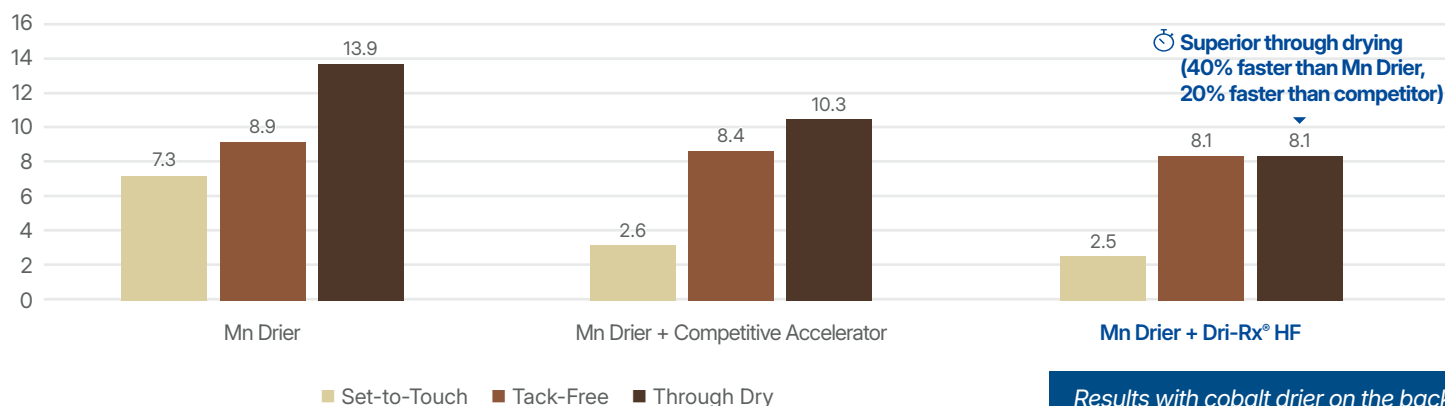


Readily-available accelerator to boost metal carboxylate drier performance

Material	Function	Supplier	% Weight Solids					
			Manganese (Mn) Drier	Mn Drier + Competitive Accelerator	Mn Drier + Dri-Rx® HF	Cobalt (Co) Drier	Co Drier + Competitive Accelerator	Co Drier + Dri-Rx® HF
Beckosol® 10-060	Long-Oil Alkyd	Polynt	80.23	80.18	80.18	80.10	79.87	79.87
Exxsol™ D40	Solvent	Exxon Mobil	19.50	19.49	19.49	19.46	19.41	19.41
12% Cobalt Hex-Cem® <i>(0.05% Co on alkyd solids)</i>	Cobalt (Co) Drier	Milliken	–	–	–	0.24	0.24	0.24
8% Manganese Ten-Cem® D60 <i>(0.01% Mn on alkyd solids)</i>	Manganese (Mn) Drier	Milliken	0.07	0.07	0.07	–	–	–
Competitive Accelerator <i>(0.1% on alkyd solids w/ Mn, 0.5% on alkyd solids w/ Co)</i>	Drier Accelerator	–	–	0.06	–	–	0.28	–
Dri-Rx® HF <i>(0.1% on alkyd solids w/ Mn, 0.5% on alkyd solids w/ Co)</i>	Drier Accelerator	Milliken	–	–	0.06	–	–	0.28
Anti-skin	Anti-skin	–	0.20	0.20	0.20	0.20	0.20	0.20
Total			100	100	100	100	100	100

Fast Dry Times (in hours)

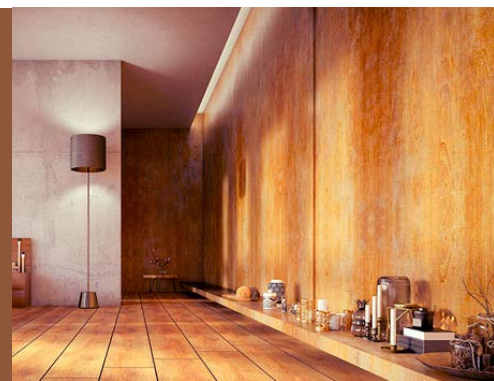
8% Manganese Ten-Cem® D60 (Mn Drier), 25°C 50% RH, 5 mils



Solventborne Alkyd Clearcoat for Quick Return-to-Service Times

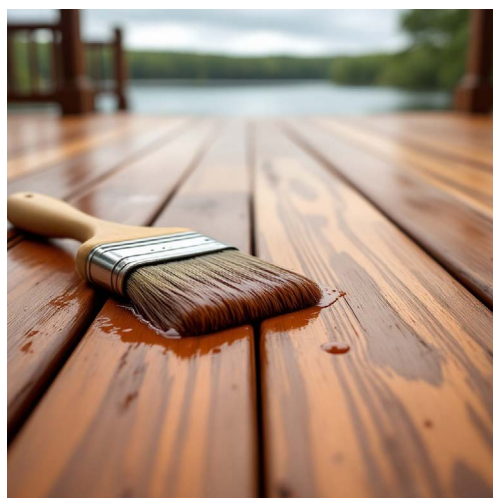
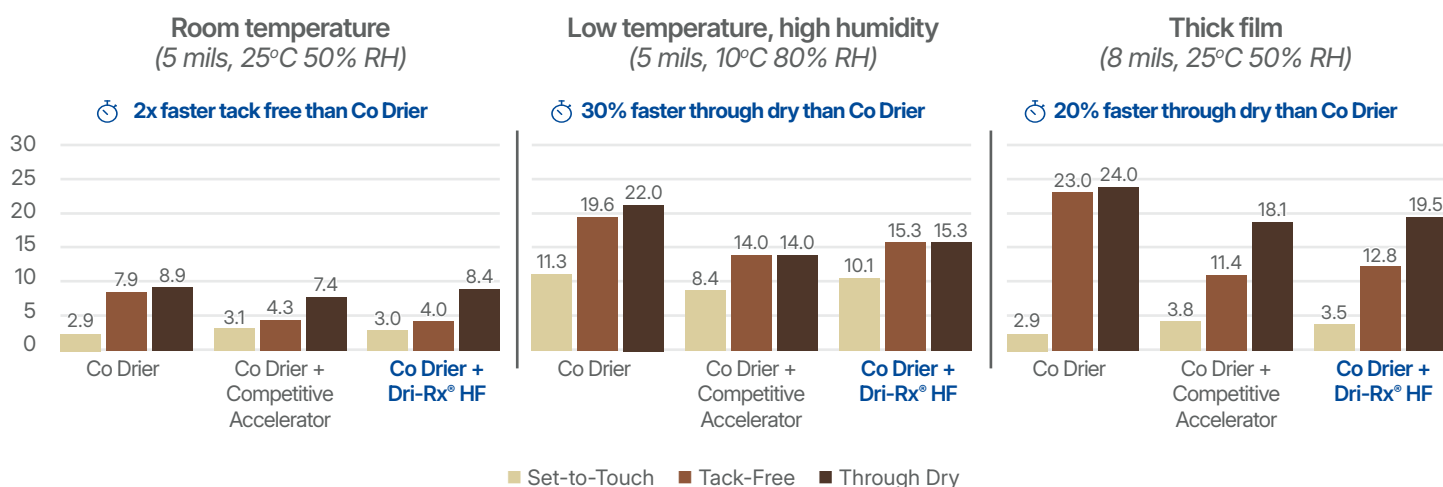
with **Dri-Rx® HF** drier accelerator

Long oil alkyd for enamel paints



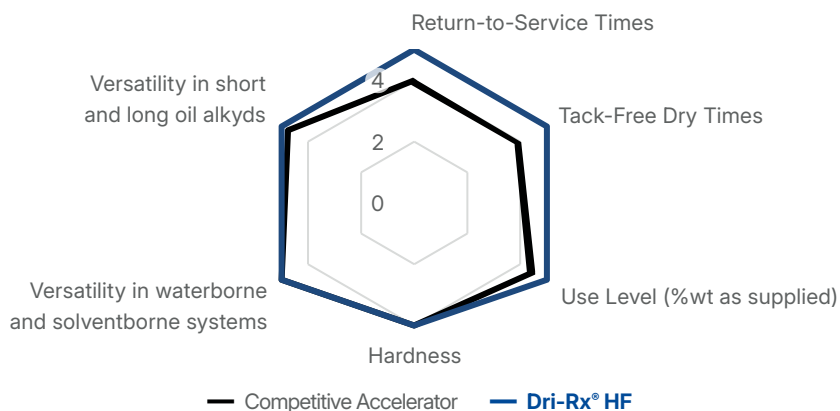
Fast Dry Times in Various Environments and Thick Film Builds

in hours, 12% Cobalt Hex-Cem® (Co Drier)



Performance Attributes

0 = poor, 5 = excellent



Please visit [borchers.com](https://www.borchers.com) to **request a sample**

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Waterborne Alkyd Clearcoat for Quick Return-to-Service Times

with **Dri-Rx® HF** drier accelerator

Medium oil alkyd emulsion for interior and exterior decorative applications

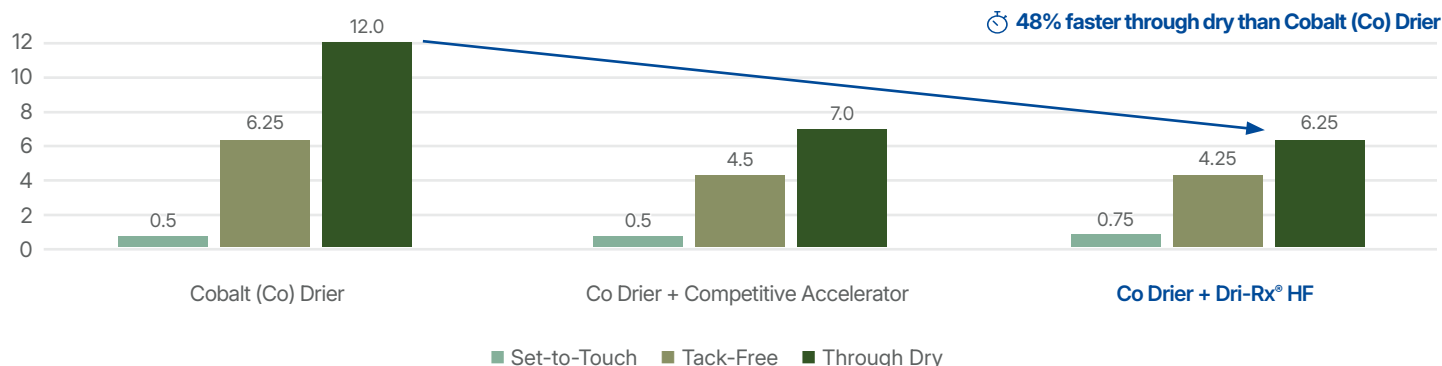


Readily-available accelerator to boost metal carboxylate drier performance

Material	Function	Supplier	% by Weight		
			Cobalt (Co) Drier	Co Drier + Competitive Accelerator	Co Drier + Dri-Rx® HF
Uradil™ AZ-760	Medium Oil Alkyd Emulsion	Covestro	99.47	99.21	99.21
5% Cobalt Hydro-Cure® II <i>(0.05% Co on alkyd solids)</i>	Cobalt (Co) Drier	Milliken	0.53	0.53	0.53
Competitive Accelerator <i>(0.5% on alkyd solids)</i>	Drier Accelerator	—	—	0.26	—
Dri-Rx® HF <i>(0.5% on alkyd solids)</i>	Drier Accelerator	Milliken	—	—	0.26
Total			100	100	100

Fast Dry Times

in Hours (3 mils, 25°C 50% RH)



Additional performance attributes on the back →

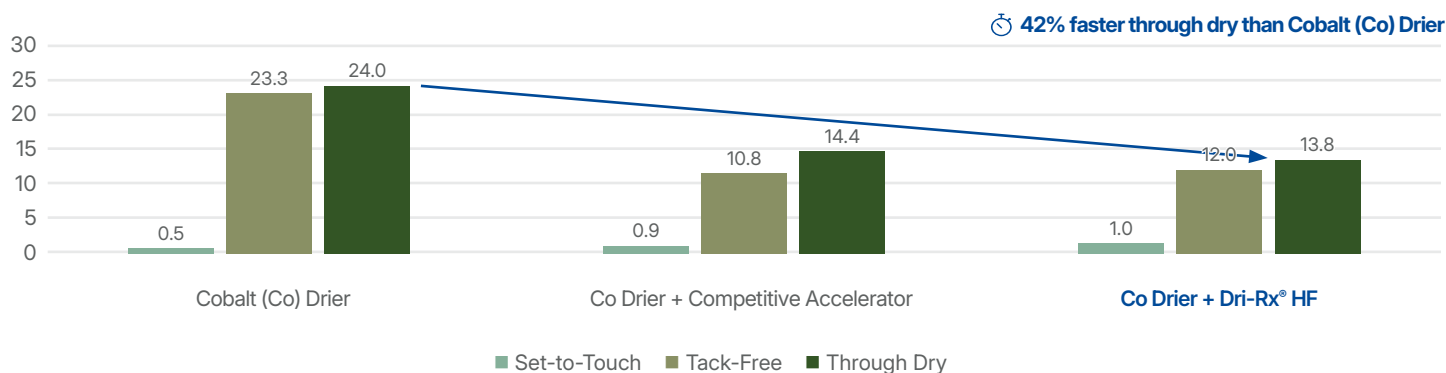
Waterborne Alkyd Clearcoat for Quick Return-to-Service Times

with **Dri-Rx® HF** drier accelerator

Medium oil alkyd emulsion for interior and exterior decorative applications

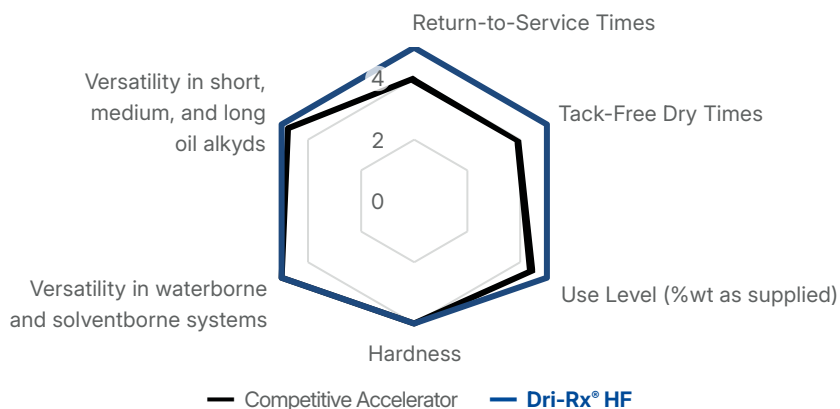


Fast Dry Times in Thicker Films in Hours (5 mils, 25°C 50% RH)



Performance Attributes

0 = poor, 5 = excellent



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