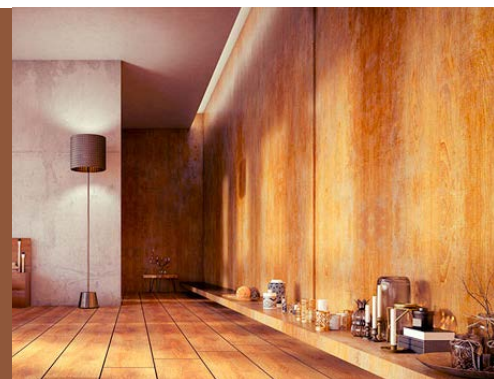


Solventborne Alkyd Clearcoat for Quick Return-to-Service Times

with **Dri-Rx® HF** drier accelerator

Long oil alkyd for enamel paints

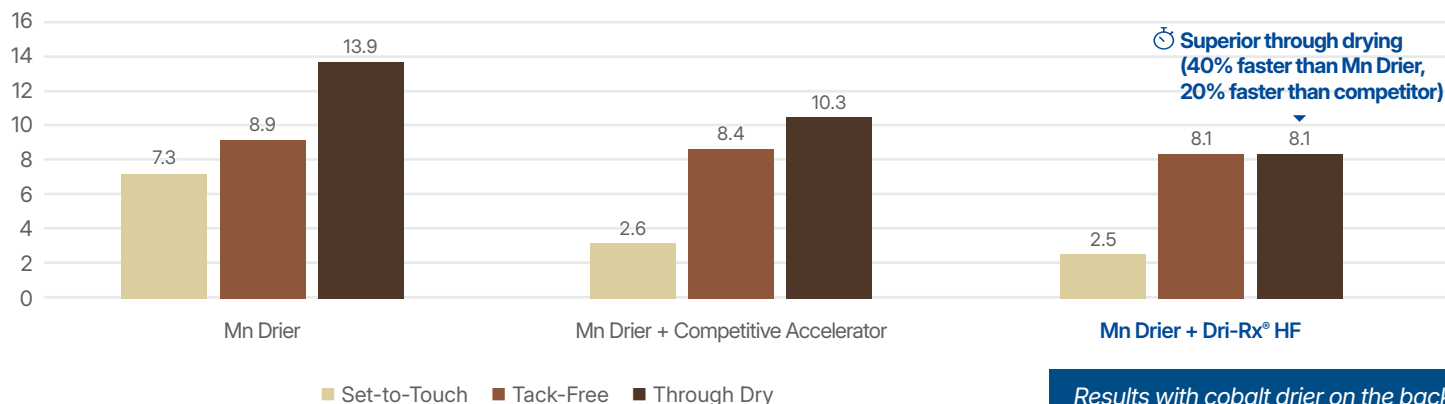


Readily-available accelerator to boost metal carboxylate drier performance

Material	Function	Supplier	% Weight Solids					
			Manganese (Mn) Drier	Mn Drier + Competitive Accelerator	Mn Drier + Dri-Rx® HF	Cobalt (Co) Drier	Co Drier + Competitive Accelerator	Co Drier + Dri-Rx® HF
Beckosol® 10-060	Long-Oil Alkyd	Polynt	80.23	80.18	80.18	80.10	79.87	79.87
Exxsol™ D40	Solvent	Exxon Mobil	19.50	19.49	19.49	19.46	19.41	19.41
12% Cobalt Hex-Cem® <i>(0.05% Co on alkyd solids)</i>	Cobalt (Co) Drier	Milliken	–	–	–	0.24	0.24	0.24
8% Manganese Ten-Cem® D60 <i>(0.01% Mn on alkyd solids)</i>	Manganese (Mn) Drier	Milliken	0.07	0.07	0.07	–	–	–
Competitive Accelerator <i>(0.1% on alkyd solids w/ Mn, 0.5% on alkyd solids w/ Co)</i>	Drier Accelerator	–	–	0.06	–	–	0.28	–
Dri-Rx® HF <i>(0.1% on alkyd solids w/ Mn, 0.5% on alkyd solids w/ Co)</i>	Drier Accelerator	Milliken	–	–	0.06	–	–	0.28
Anti-skin	Anti-skin	–	0.20	0.20	0.20	0.20	0.20	0.20
Total			100	100	100	100	100	100

Fast Dry Times (in hours)

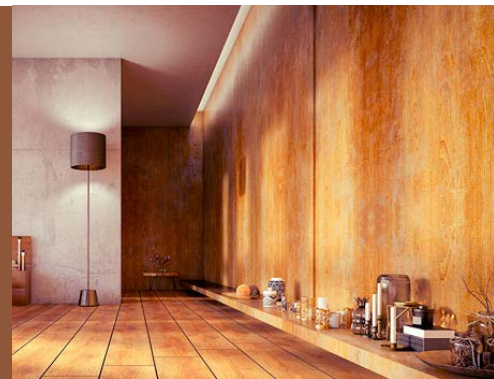
8% Manganese Ten-Cem® D60 (Mn Drier), 25°C 50% RH, 5 mils



Solventborne Alkyd Clearcoat for Quick Return-to-Service Times

with **Dri-Rx® HF** drier accelerator

Long oil alkyd for enamel paints

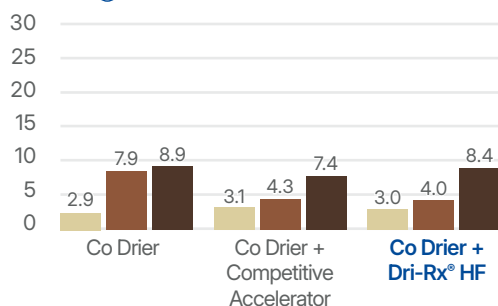


Fast Dry Times in Various Environments and Thick Film Builds

in hours, 12% Cobalt Hex-Cem® (Co Drier)

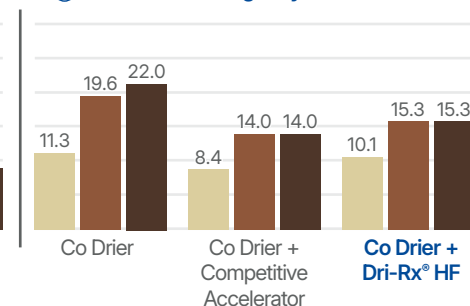
Room temperature
(5 mils, 25°C 50% RH)

🕒 2x faster tack free than Co Drier



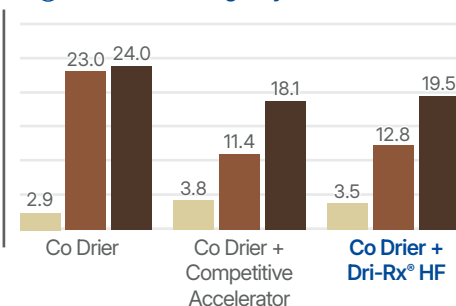
Low temperature, high humidity
(5 mils, 10°C 80% RH)

🕒 30% faster through dry than Co Drier



Thick film
(8 mils, 25°C 50% RH)

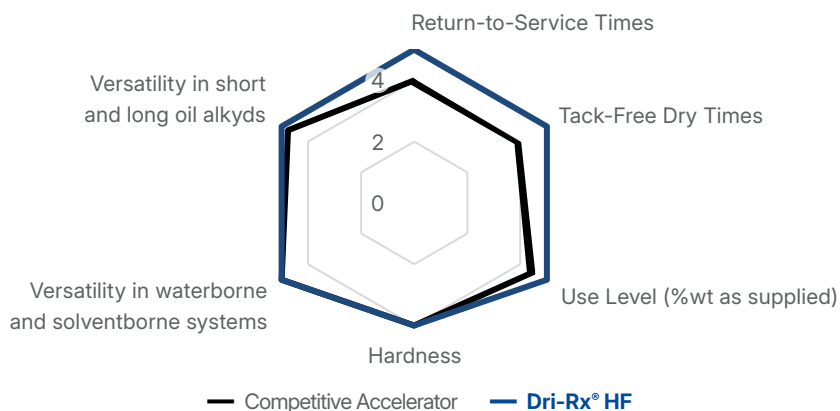
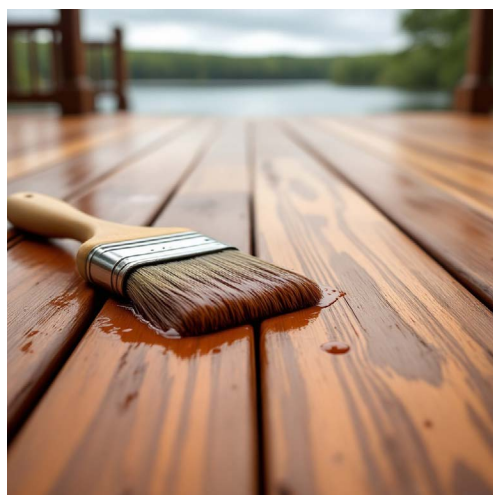
🕒 20% faster through dry than Co Drier



■ Set-to-Touch ■ Tack-Free ■ Through Dry

Performance Attributes

0 = poor, 5 = excellent



Please visit [borchers.com](https://www.borchers.com) to **request a sample**

PLEASE NOTE: As each customer's use of our product may be different, information we provide, including without limitation, recommendations, test results, samples, care/labeling/processing instructions or marketing advice, is provided in good faith but without warranty and without accepting any responsibility/liability. Each customer must test and be responsible for its own specific use, further processing, labeling, marketing, etc. All sales are exclusively subject to our standard terms of sale posted at www.milliken.com/terms (all additional/different terms are rejected) unless explicitly agreed otherwise in a signed writing. Dri-Rx is a trademark of Borchers Americas.

2026

Milliken