

Clear Coat Alkyd Formulation for Good Dry Performance

with Borchhi® Phoenix
Accelerates drying in alkyd coatings

Cobalt-free formulation for good drying in standard and adverse conditions and excellent storage stability

| Material | Function | Supplier | Cobalt Drier Formula | Borchhi® Phoenix + Mn Formula* |
|--|---------------------|-------------|----------------------|--------------------------------|
| BT 389-9 (55%) | Resin | Bengteng | 100.00 | 100.00 |
| Drier with cobalt | Drier | China Local | 1.00 | |
| Borchhi® Phoenix | Accelerator | Milliken | | 0.50 |
| Borchers® Deca Manganese 8 | Drier | Milliken | | 0.05 |
| Octa-Soligen® Calcium 10, basic | Drier | Milliken | | 1.10 |
| Octa-Soligen® Zirconium 24 | Drier | Milliken | | 0.46 |
| MEKO | Anti-skinning agent | / | 0.30 | 0.30 |
| Total | | | 101.30 | 102.41 |

Borchers Solutions

Borchhi® Phoenix:

Accelerates the drying performance of manganese driers (e.g., Borchers® Deca Manganese 8) in solventborne and high-solids alkyd resins

Borchers® Deca Manganese 8:

Manganese drier for solventborne systems

Octa-Soligen® Calcium 10, basic:

Calcium drier for solventborne systems; 2EH-free

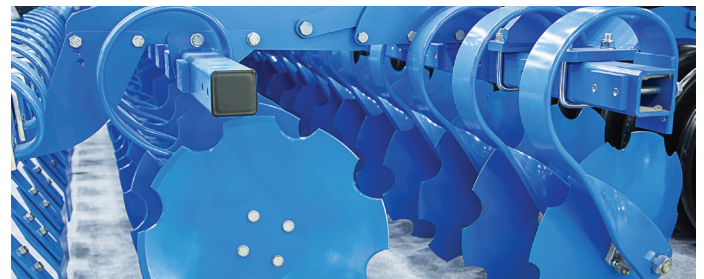
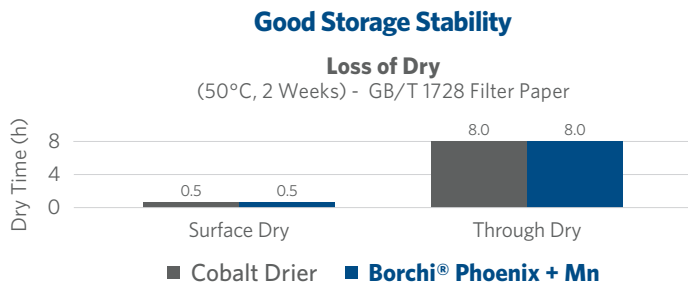
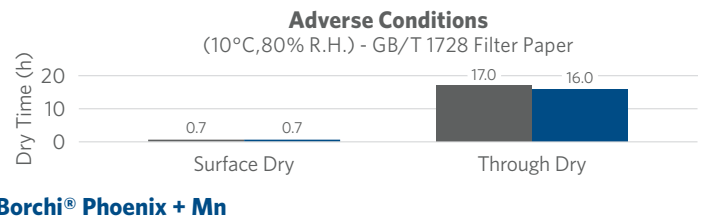
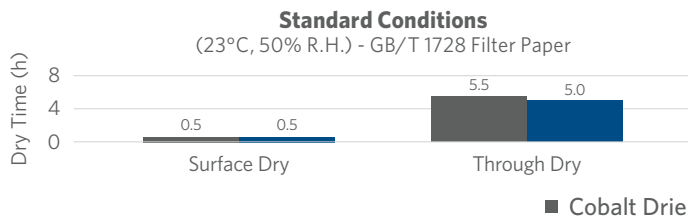
Octa-Soligen® Zirconium 24:

Zirconium drier for solventborne systems

*To achieve best performance - for every 10g of Borchhi® Phoenix, add 1g of Borchers® Deca Manganese 8

Good Surface Dry Times and Improved Through Dry Times

in Standard and Adverse Conditions



For more information, please reach us at [borchers.com/contact](https://www.borchers.com/contact)

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