

## Anticorrosive coatings

## EU SF 2.3.

Corrosion resistant water thinnable paint,  
based on Resydrol AZ 436w/45 WA, VOC ≤ 150g/l

Formulation		Raw Material	Supplier	% by wt
1.		Resydrol AZ 436w/45 WA	(1)	56,9
2.		Ammoniak, 10%ig		1,0
3.		Wasser		13,2
4.		Borchi® Gel 0626	(2)	3,0
5.		Surfynol SE-F	(3)	0,3
6.		Borchers® AF 1171	(2)	0,3
7.		Heucophos ZCPP	(4)	4,7
8.		Bayoxide® Z active	(2)	0,5
9.		Micro Talc AT extra	(5)	8,0
10.		Millicarb	(5)	5,2
11.		Bayferrox 130M	(6)	6,3
Pos. 1.-12. 30 min in der Perlmühle dispergieren.				
12.		Borchi® OXY Coat 1101	(2)	0,15
13.		Ascinin® Anti Skin 0445	(2)	0,15
14.		AMP 90	(7)	0,3
Pos. 12. - 14. zugeben und 15 min. bei 500 U/min. rühren				
Total				100,0

### Technical Data

pH-value	8.5 - 9.3 (DIN 53875) evtl. adjust with ammoniac	8.9
Viscosity Brookfield	Spindel 6/20 rpm; 20 °C	8500mPas
Viscosity Krebs-Stormer	200 rpm; 20 °C	115 KU
Pigment Volume Concentration		11.7 %
Density	20 °C	1.26g/cm <sup>3</sup>
Solids-content	1.5 h at 125 °C	approx. 54 %
Drying	DIN 53150	TG1 - 15min. TG3 - 45min.
VOC-content (on application)	DIN EN ISO 11890-1	approx. 150 g/l
Cross-cut test	DIN 52151 (after 1 week)	0 / 0

## Suppliers

- (1) Allnex ([www.allnex.com](http://www.allnex.com))
- (2) Milliken ([www.milliken.com](http://www.milliken.com))
- (3) Evonik ([www.evonik.com](http://www.evonik.com))
- (4) Heubach ([www.heubachinternational.de](http://www.heubachinternational.de))
- (5) Elementis ([www.elementis.com](http://www.elementis.com))
- (6) Lanxess ([www.lanxess.com](http://www.lanxess.com))
- (7) Angus Chemical ([www.angus.com](http://www.angus.com))

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