

Industrial Coatings

EU SF 1.2.

Water thinnable red two-pack PU topcoat,
based on Bayhydrol A 145 / Bayhydur 304

	Raw Material	Supplier	% by wt.
Component 1	Bayhydrol A 145	(1)	93.6
	Borchi® Gen 0851	(2)	2.1
	Borchi® Gel PW 25	(2)	0.3
	Surfynol 104 BC	(3)	2.0
	Irgazin® Red L 3660 HD	(4)	2.0
	Total		100.0
<i>Dispersion: 60 min, on Skandex BAS-20 in 250 ml screw-top jar with 200 g Zr-Silicate grinding beads</i>			
Component 2	Bayhydur 304	(1)	27.7
	Dipropylene glycol dimethyl ether	(5)	4.8
	Total		32.5
<i>Incorporation: stir for approx. 5 min in a dissolver</i>			

Application Compressed-air spraying

Data	NCO : OH - ratio	1.5 : 1	
	Ratio Comp. 1 : 2	3.1 : 1	
	Thinning with water	approx. 15 %	
	Spray viscosity, DIN 53211-cup 4mm, at 23 °C	approx. 30 s	
	Pot life	approx. 2 h	
	Drying	dustfree tack free	approx. 30 min approx. 3 h
	Haze and Gloss (20° angle), DIN 67530 / ISO 2813	20 / 86	

Suppliers

- (1) Covestro (www.covestro.com)
- (2) Borchers (www.borchers.com)
- (3) Evonik (www.evonik.com)
- (4) BASF (www.basf.com)
- (5) Clariant (www.clariant.com)

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