

Wood & Furniture Coatings

EU SF 3.17.

Two-pack PU wood primer, fast drying and sandable,
based on Setalux D RD 181 MPA, Setalux D 450 BA/X and Desmodur N 75

Component 1	Raw Material	Supplier	% by
	Setalux D RD 181 MPA	(5)	10.0
	Methoxy propyl acetate / Xylene (1:1)		5.0
	Silithin V 88	(2)	2.0
	Dispersion: 10 min. at about 2000 rpm		
	Setalux D A 450 BA/X	(5)	32.0
	CAB 381-2, 25% in butyl acetate	(3)	12.0
	Borchi® Gol LA 200	(4)	0.2
	Butyl acetate		20.0
	Xylene		18.8
	Total		100.0
Component 2	Desmodur N 75, 75% in methoxy propyl acetate /	(1)	10.0

Application HVLP-gun spraying

Data	Comp.1/ Comp. 2 - Mixing ratio	10 : 1
	Binder content	23.5 %
	Solids content (Comp. 1)	25.7 %
	Solids content on application	27.7 %
	Thinning for spray viscosity: xylene / butyl acetate (1:1)	10 %
	Spray viscosity, DIN 53211-cup 4 mm, at 23 °C	ap. 21 s
	Pot life, DIN-cup 4 mm, at 23 °C	> 8 h
	Drying, DIN 53150, at 23 °C, TG1 (sand free)	6 min.

Suppliers

- (1) Covestro (www.covestro.com)
- (2) Hoffmann Mineral (www.hoffmann-mineral.com)
- (3) Eastman Chemical (www.eastman.com)
- (4) Borchers (www.borchers.com)
- (5) Allnex (www.allnex.com)

Berghausener Str . 100 / 40764 Langenfeld / Telephone: + 49 (0) 2173 - 39 26 666 Fax: +49 (0) 2173 - 39 26 999 / Internet:
www.borchers.com / E-Mail: info.info@borchers.com

PLEASE NOTE: As each customer's use of our product may be different, information we provide, including without limitation, recommendations, test results, samples, care/labeling/processing instructions or marketing advice, is provided in good faith but without warranty and without accepting any responsibility/liability. Each customer must test and be responsible for its own specific use, further processing, labeling, marketing, etc. All sales are exclusively subject to our standard terms of sale posted at www.milliken.com/terms (all additional/different terms are rejected) unless explicitly agreed otherwise in a signed writing.