

Pigment concentrates

US SF 4.5.

Solvent borne black pigment concentrates, binder free

Pigment paste	(Supplier)	A	B	C	D
<i>Color index</i>		<i>P. Bl. 7</i>			
Pigment Trade name	(1)	Special Black 4	Special Black 4	Special Black 101	Carbon black FW 200
Pigment		25.6	25.0	25.6	15.7
Borchi® Gen 0451	(2)	10.2	17.5*	10.2	9.4
Solvent mixture **		64.2	—	64.2	74.9
Solvesso 100	(3)	—	5.8	—	—
Methoxy propyl acetate		—	51.7	—	—
Total		100.0	100.0	100.0	100.0
Dosage of additive active content based on pigment content		40 %	35 %	40 %	60 %

All indications are as supply form (in % by wt).

* Borchi® Gen 0451 is added here dissolved 50% in methoxy propyl acetate.

** Solvent mixture = xylene : methoxy propyl acetate : butyl acetate (1:1:1)

Dispersion: 60 min. on Skandex BAS-20, with 150 g Zr-Silicate grinding beads (2mm)

Data

Particle size (using Grindometer):	< 10 µm
Consistency:	free-flowing
Viscosity (at shear rate 100 s ⁻¹ ; 23 °C):	< 350 mPa s
Storage (2 weeks at 50 °C):	stable (no significant alteration of the viscosity and particle size)

Suppliers

- (1) Orion Engineered Carbons (www.orioncarbons.com)
- (2) Borchers Americas (www.borchers.com)
- (3) Exxon Chemical (www.exxonmobil.com)

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