

Additive OF

Stabilizer additive / Moisture scavenger for solvent-based polyurethane coatings, 100% Active

Physical Characteristics

Appearance	Clear colorless liquid
Density	0.89 g/cm ³
Color	APHA: Max. 20, ISO 6271

Features

- Low viscosity
- Eliminates moisture in solvent-based 1K and 2K polyurethane coatings
- Compatible with most polyol and isocyanate components
- The combination of Additive TI and Additive OF in the formula stabilizes the polyurethane coating (direct contact between Additive TI and Additive OF should be avoided as this could render them ineffective)
- In pigmented one-component polyurethane formulations, Additive TI should be added to the dispersion phase to remove any water present and then Additive OF should be added in the letdown

Applications

- Solvent-based polyurethane coatings

Dosage

The recommended range of Additive OF is 1 - 3 % as supplied based on the total weight of the coating. Exact amounts should be experimentally determined and will be dependent on the individual system.

Storage

Protect from the effects of weathering and store at temperatures between 5 and 30 °C. Once opened, containers should be resealed immediately after each removal of the product.

Safety

Details of product safety can be found in our material safety data sheet.

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PLEASE NOTE: As each customer's use of our product may be different, information we provide, including without limitation, recommendations, test results, samples, care/labeling/processing instructions or marketing advice, is provided in good faith but without warranty and without accepting any responsibility/liability. Each customer must test and be responsible for its own specific use, further processing, labeling, marketing, etc. All sales are exclusively subject to our standard terms of sale posted at www.milliken.com/terms (all additional/different terms are rejected) unless explicitly agreed otherwise in a signed writing.